

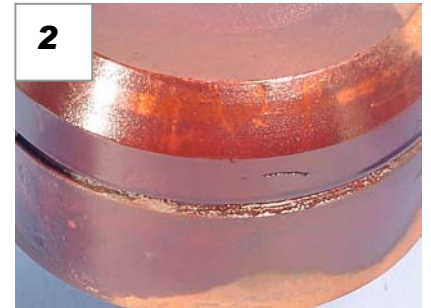
STEP ONE:

- Use CANTESCO cleaner(s) to remove dirt, oil, grease, anti-spatter from surface area.



STEP TWO:

- Apply CANTESCO penetrant around area being inspected.
- Let penetrant sit on surface for a minimum dwell time of 5 minutes.



STEP THREE:

- Remove penetrant from surface area (do not flush) using CANTESCO cleaner.



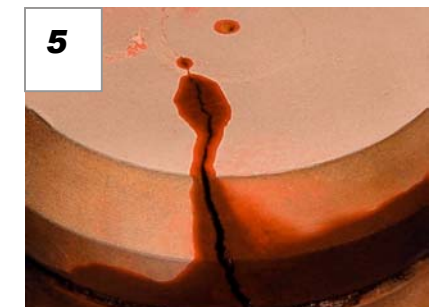
STEP FOUR:

- Spray CANTESCO developer around area being inspected.
- Wait a minimum of 10 minutes for penetrant to “bleed” back up through the white developer powder (capillary reaction).



STEP FIVE:

- Mark area(s) requiring further inspection and / or rework.



STEP SIX:

- Use CANTESCO cleaner to remove developer completely from surface area making sure that all material has been cleaned and flushed from the surface to prevent bleed through upon further process applications (i.e. a paint process).