

**APPLICATION:** CANTESCO® Plasma Arc Table Fluid is specially formulated to eliminate steel corrosion and foul odors in plasma water tables and work pieces. Product can be used for stainless steel, steel and other ferrous metal fabrications. **DO NOT USE ON COPPER OR ALUMINUM.**

**DIRECTIONS FOR USE:** CANTESCO® Plasma Arc Table Fluid is in a concentrated form. **To use add 10% (at tank volume) of the concentrated fluid to plasma arc water table.** Replace fluid when the water table has been contaminated with oils, dirt or if other contaminants are present in the water table system.

**PACKAGING:**

ITEM	BARCODE	FILL CONTENT	QUANTITY
PATF-5G	699913-12550	5 gallon (18.93L)	per carboy
PATF-DR	699913-12555	55 gallon (208.2L)	per drum

**COMPOSITION:**

Product is a green-colored concentrated water-based liquid that contains a bacterial inhibitor.

**PROPERTIES:**

TEST	METHOD	SPEC	RESULTS
pH	Internal, pH Meter	6.0 – 8.0	Pass

**SHELF LIFE:** Store this product in a well-ventilated area with temperature that range 0°C (32°F) - 32°C (90°F). Shelf life for this product is currently five years from date of manufacture, however once open the shelf life is 6 months. Lot numbers are in human readable form (YYYYMM####), with the last four digits being the batch number within a given month.

**CERTIFICATIONS:** Kemper System America, Inc. is ISO 9001:2015 & ISO 14001:2015 registered.

**ADDITIONAL INFORMATION:**

Visit our website for quick access to our product offerings, safety data sheets (SDS), certificates of analysis (COA's), technical data sheets (TDS), and to learn more about our company.

If you have questions, please contact us by email.

To order products: [orders@cantesco.com](mailto:orders@cantesco.com)

For assistance with SDS: [msds@cantesco.com](mailto:msds@cantesco.com)

For general questions: [info@cantesco.com](mailto:info@cantesco.com)

FORM: TECH-ENG\_PATF\_11-24

PLEASE NOTE: Product use and conditions of use are beyond the control of KEMPER SYSTEM AMERICA, INC. Warranty of materials is limited to test results of product performance as detailed in certificates of analysis. Interpretations of test results are the responsibility of the end-user. No other warranties, expressed or implied, are made.



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